



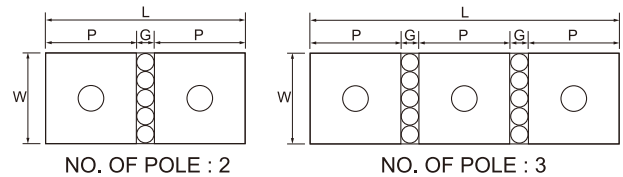
Features:

1. Induction Block EEPM-IB series are used with EEPM chucks, can be bring more functions on workholding.
2. Increased using life of magnetic chuck: We suggest always use induction block to clamp workpieces due to workpiece will not touch to the surface of chucks it can keep chucks always be new.
3. Convenience and Accuracy: Induction Block are interchanging & consuming accessories you can machining surface or forming induction blocks for the workpiece required by the machine directly so the parallelism of induction block will always 100% match to the machine.

EEPM-IBM Suitable for use on EEPM-M Series Chucks.

Unit:mm

MODEL NO.	NO. OF POLE	W	L	HEIGHT	P	G
EEPM-IB210M	2	20	44	10	20	4
EEPM-IB310M	3	20	68	10	20	4



EEPM-IBA Suitable for use on EEPM-A Series Chucks.

Unit:mm

MODEL NO.	NO. OF POLE	W	L	HEIGHT	P	G
EEPM-IB215A	2	35	77	15	35	7
EEPM-IB315A	3	35	119	15	35	7

Relative magnetic force to reduction of EEPM-IB:

MODEL NO.	Height	Holding Power (Kgf)
EEPM-IB215A	15 mm	80 %
EEPM-IB315A	15 mm	64 %

EEPM-IBB Suitable for use on EEPM-B Series Chucks.

Unit:mm

MODEL NO.	NO. OF POLE	W	L	HEIGHT	P	G
EEPM-IB225B	2	50	110	25	50	10
EEPM-IB325B	3	50	170	25	50	10

MODEL NO.	Height	Holding Power (Kgf)
EEPM-IB225B	25 mm	82 %
EEPM-IB325B	25 mm	68 %

MODEL NO.	NO. OF POLE	W	L	HEIGHT	P	G
EEPM-IB250B	2	50	110	50	50	10
EEPM-IB350B	3	50	170	50	50	10

MODEL NO.	Height	Holding Power (Kgf)
EEPM-IB250B	50 mm	72 %
EEPM-IB350B	50 mm	58 %

*50mm height induction block with lower holding power that suitable for stopping block only.

EEPM-IBD Suitable for use on EEPM-D Series Chucks.

Unit:mm

MODEL NO.	NO. OF POLE	W	L	HEIGHT	P	G
EEPM-IB225D	2	70	160	25	70	20
EEPM-IB325D	3	70	250	25	70	20

MODEL NO.	Height	Holding Power (Kgf)
EEPM-IB225D	25 mm	86 %
EEPM-IB325D	25 mm	70 %

EEPM-IBE Suitable for use on EEPM-E Series Chucks.

Unit:mm

MODEL NO.	NO. OF POLE	W	L	HEIGHT	P	G
EEPM-IB225E	2	92	204	25	92	20
EEPM-IB325E	3	92	316	25	92	20

MODEL NO.	Height	Holding Power (Kgf)
EEPM-IB225E	25 mm	86 %
EEPM-IB325E	25 mm	70 %

Example:

EEPM chuck	Induction Block	Total Holding Power
EEPM-2560B	None	7,500±5% kgf
EEPM-2560B	IB225B x 24pcs	6,150±5% kgf (7,500x82%)